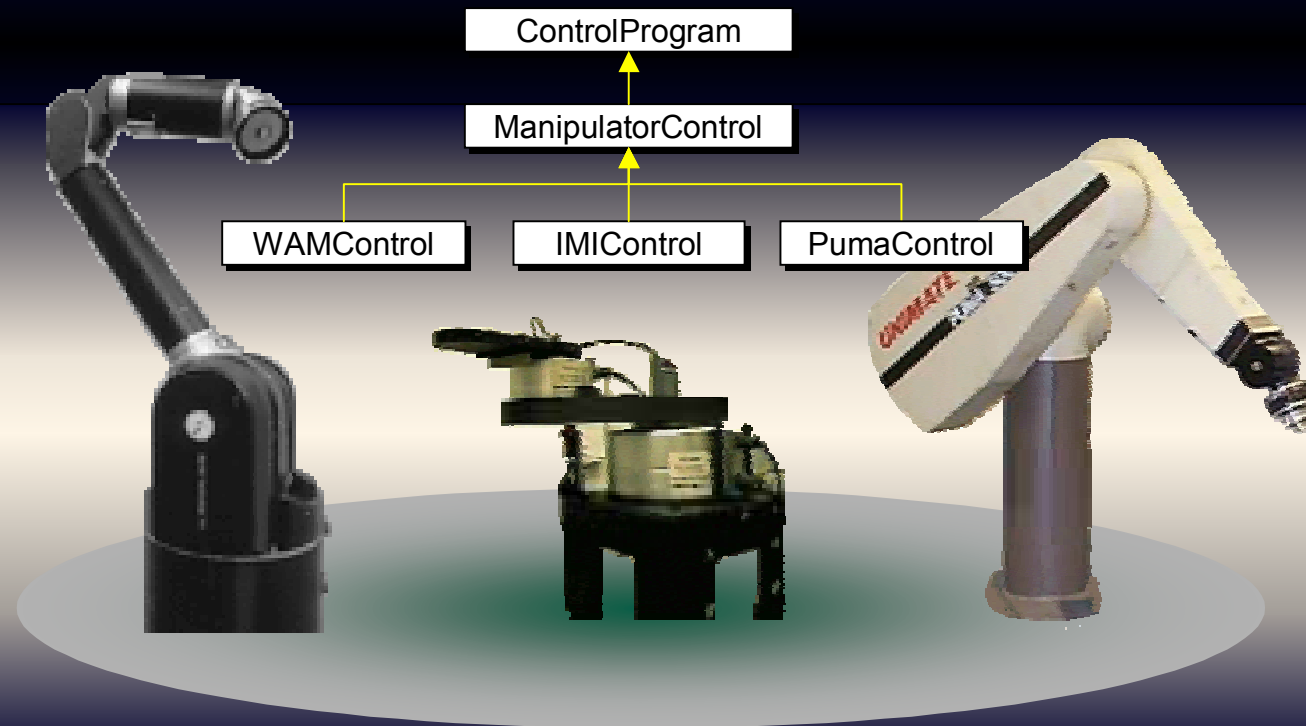


Object-Oriented Techniques in Robot Manipulator Control Software Development

2001 American Control Conference

M. Loffler, D. Dawson, E. Zergeroglu, N. Costescu

Department of Electrical and Computer Engineering, Clemson University



Outline

- Introduction
 - Robotic Control Systems at Clemson's CRB Group
 - Review of Robot Control Platforms
 - Focus of this Research
- The QMotor Robotic Toolkit (RTK)
 - Overview
 - Object-Oriented Design
 - Run-Time Issues
 - QMotor
 - Class Design
 - GUI Components
- Conclusions
- Future Research

Introduction

- Robotic Control Systems at Clemson's CRB Group
- Review of Robot Control Platforms
- Focus of this Research

Introduction - Robotic Control Systems at CRB – towards Flexibility

*Before
1997*

RCCL

Mark II Controller



- UNIX/workstation based
- Procedural
- No servo control flexibility
- Uses Puma 560

1997

RCCL

Servo Control on PC



- UNIX/QNX/PC based
- **Servo control flexibility**
- No hard real-time in trajectory generation

*1998
1999*

Operator
Interface

Robot
Simulator

ARCL

Servo Control on PC



- QNX/Windows/PC based
- **Disassembly system**
- Inhomogeneous components

2000

QMotor
Robotic
Toolkit (RTK)



- **Modular**
- **Object-oriented**
- **Data logging/plotting**
- **Control tuning**
- **Puma, WAM, IMI**

Introduction – Review of Robot Control Platforms

Robot Control Languages

VAL II

AML

V+

IRDATA



Problems:

- Proprietary
- Very limited flexibility
- Hardware integration

Platforms for Servo Control Development

MATLAB/Simulink

D-Space

RTWT

RTLT

WinCon

QMotor



Problems:

- Need to start at the lowest level

Simulink solutions:

- Limited flexibility
- Complex block diagrams
- High computational burden

Full Scale Robot Control Libraries

RCCL

OSCAR

ARCL



Problems:

- Too complex
- Limited flexibility
- Expensive hardware platforms required

Introduction – Focus of this Research

Modularity

- Independent components
- Easy to (re-) configure
- Easy Extension by adding new components
- Don't need to understand the whole platform for extensions

Flexibility

- Easy extension/modification
- Extend/modify on all system levels
- Reuse code

Real-Time Support

- Establish hard real-time
- No special hardware (e.g., DSP) required
- Debug real-time code
- Log and plot control signals
- Parameter tuning

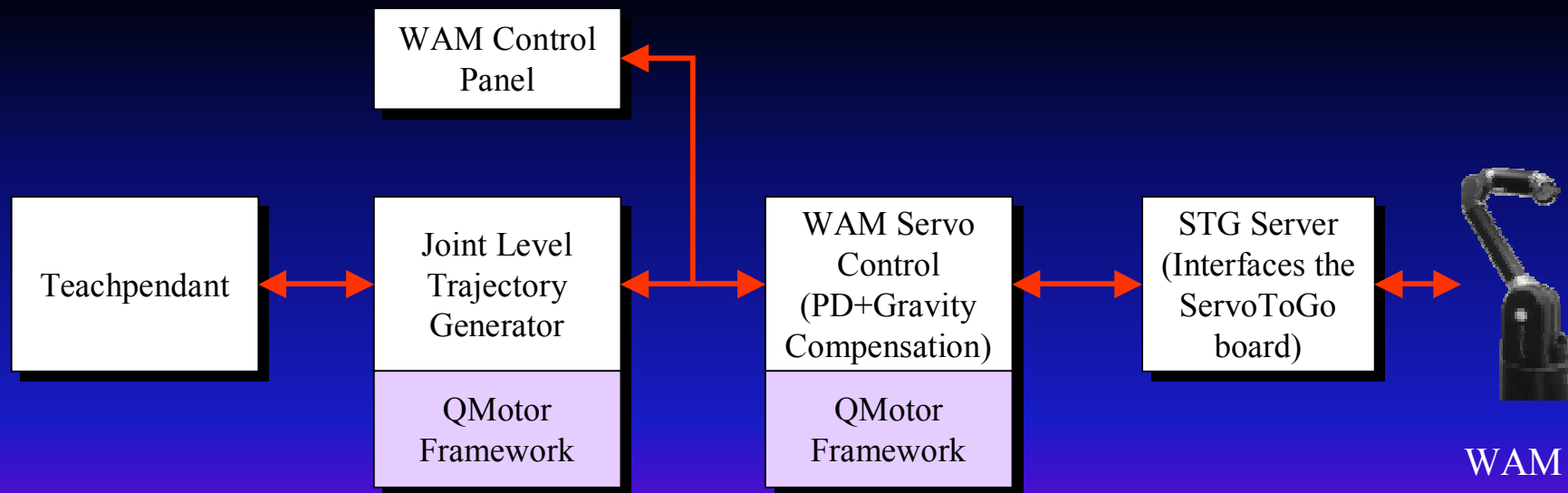
The QMotor Robotic Toolkit (RTK)

- Overview
- Object-Oriented Design
- Run-Time Issues
- QMotor
- Class Design
- GUI Components

QMotor RTK – Overview

The QMotor Robotic Toolkit

- Ready-to-execute programs and libraries
- Uses QMotor for real-time execution, logging, plotting and tuning
- Works only on the joint level
- Contains servo control, trajectory generator, teachpendant and utility programs

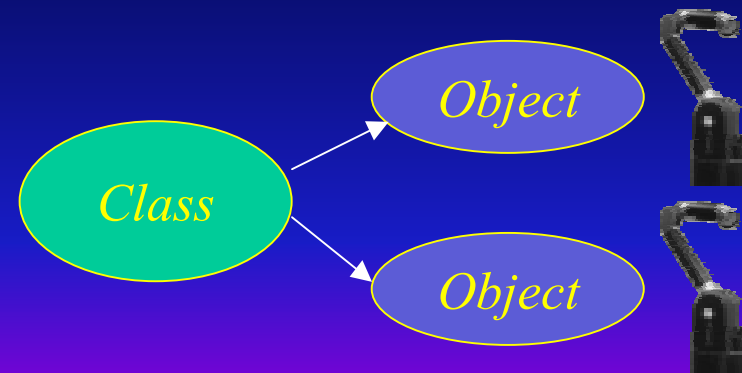


QMotor RTK – Object Oriented Design / Design in Classes

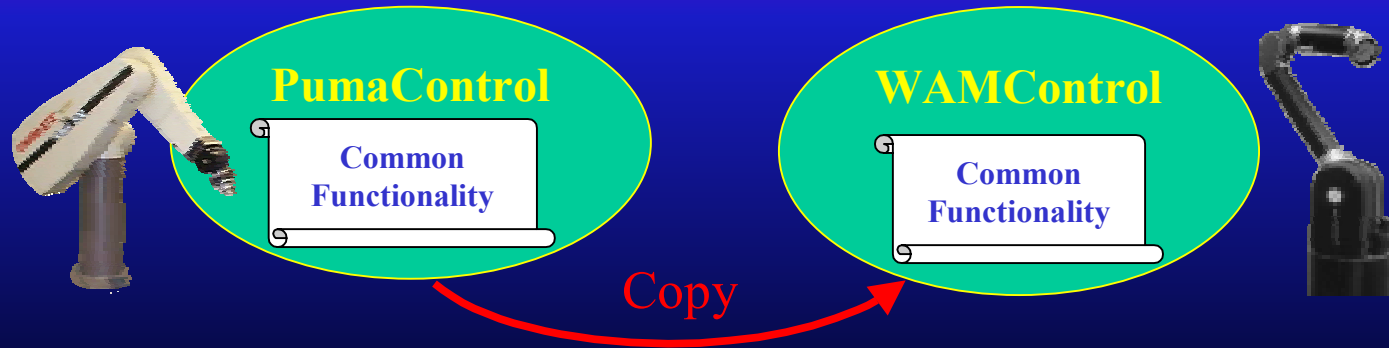


Advantages:

- Intuitive modeling of the physical system
- Multiple physical objects through multiple software objects
- Inheritance

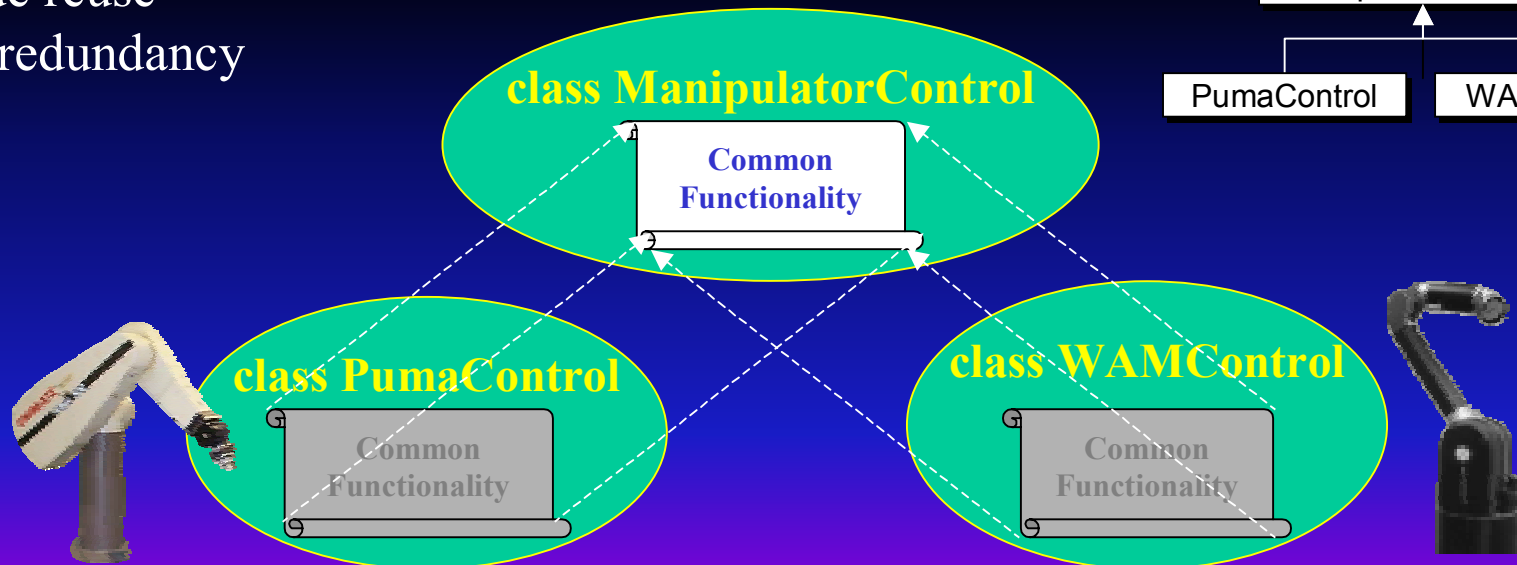


QMotor RTK – Object-Oriented Design / Inheritance



Object-Oriented Design

- Code reuse
- No redundancy



Class Hierarchies

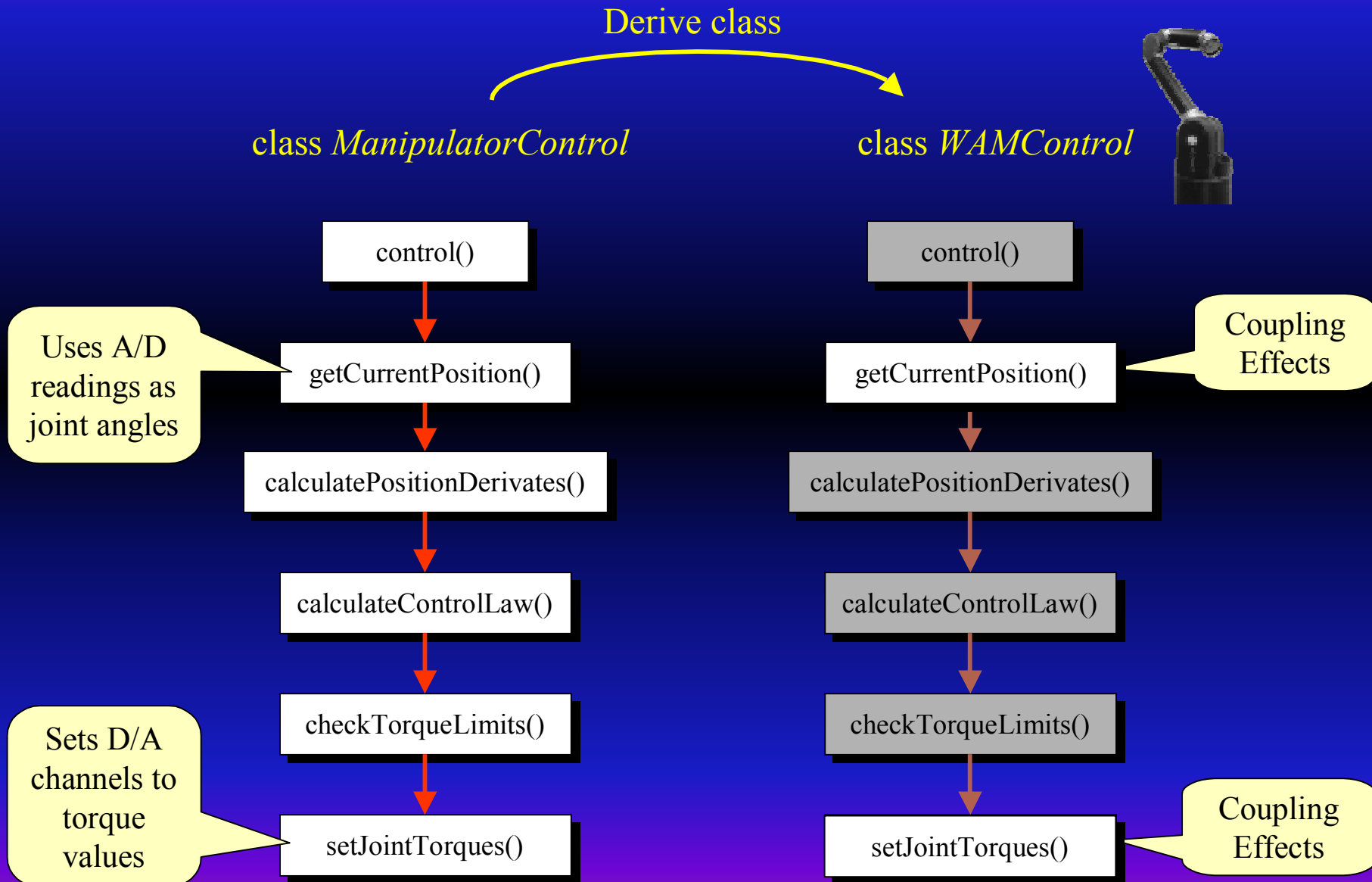
QMotor RTK – Object-Oriented Design / class ManipulatorControl

Common Functionality of all Manipulators

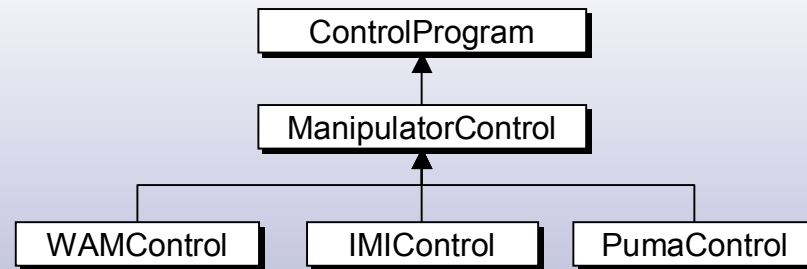
- Communication with the motion control board
- Setting output torques by setting voltages of the digital to analog converters (DACs)
- Position readings through encoders
- Enabling/disabling arm power by setting digital outputs
- PD position control
- Determining velocities and accelerations by backwards difference and filtering
- Communication with client tasks (*e.g.*, to receive a desired trajectory)
- Switching between control modes (*e.g.*, zero gravity mode/position control mode)
- Safety checks for joint and torque limits
- Manual calibration of the manipulator to a new (known) position
- Generation of a simple test mode trajectory



QMotor RTK – Object-Oriented Design / Deriving Manipulator Classes

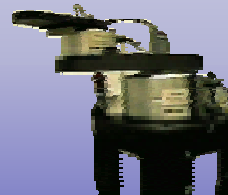


Design Concepts – Specific Manipulator Control Classes



Specific WAM Functionality

- Automatic encoder calibration
- Joint coupling
- Gravity compensation
- Torque ripple compensation
- Damping control instead of disabling the arm power



Specific IMI Functionality

- No arm power control



Specific Puma Functionality

- Automatic encoder calibration
- Joint coupling
- Gravity compensation

QMotor RTK – Run-Time Issues

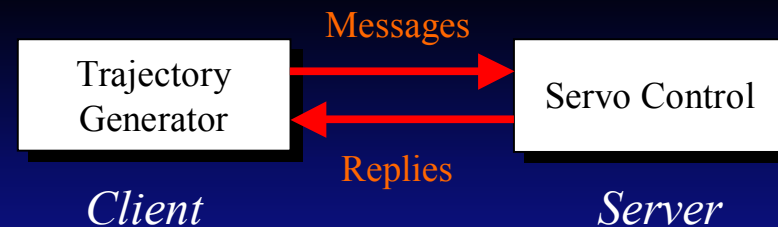
How can an object-oriented design execute on a real machine?

Concurrency

- Some components need to execute concurrently
- PC is fast enough (No need for special processors/hardware)
- Components run as separate programs
(Easy reconfiguration)

Communication

- Client/Server architecture
- Generic components



Real-Time Performance

- Need Real-Time Operating System -> QNX4
- C++ overhead can be neglected
- Need to be careful with dynamic memory allocation
- QMotor for control parameter tuning and data logging/plotting

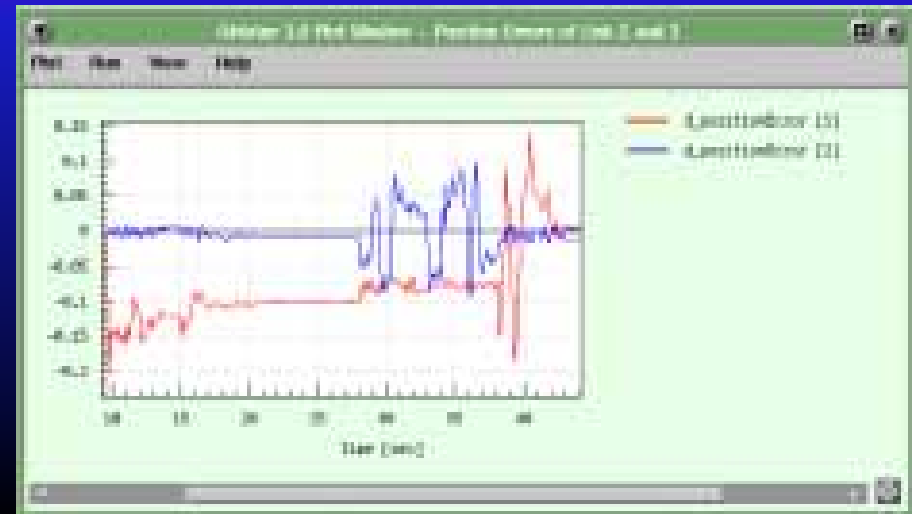
QMotor RTK – QMotor

The QMotor Graphical User Interface

- Provides an intuitive user interface
- Provides flexible real-time data plotting
- Provides control tuning



Main Window



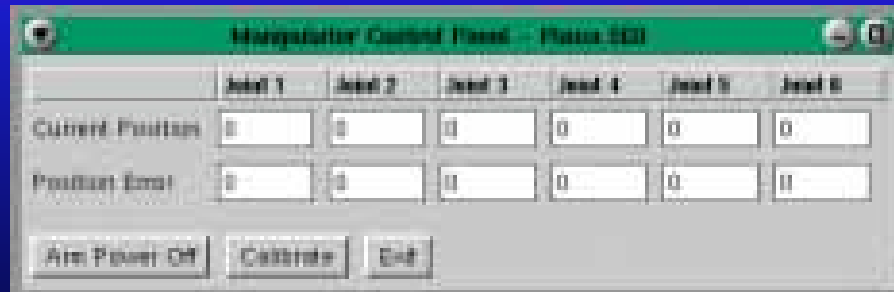
Plot Window

The Control Parameter Window displays a table of control parameters. The table has two columns: 'Variable Name' and 'Value'. The parameters are listed in the table below.

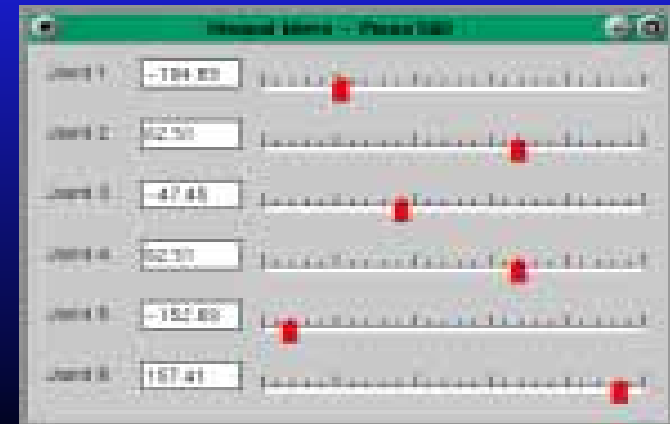
Variable Name	Value
d_f0	15000
d_f1	12000
d_f2	4000
d_f3	3600
d_f4	700
d_f5	700
d_f6	1000
d_f7	100
d_f8	100
d_f9	10
d_f10	10
d_f11	10
d_f12	10
d_f13	10
d_f14	10
d_f15	10
d_f16	10
d_f17	10
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d_f97	10
d_f98	10
d_f99	10
d_f100	10

Control Parameter Window

QMotor RTK – GUI Components



Manipulator Control Panel



Manual Move Utility



Teachpendant

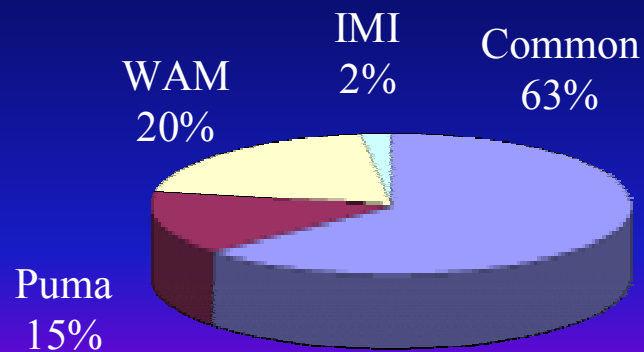
Conclusions

- Concluding Remarks
- Future Research

QMotor RTK – Conclusions

The QMotor Robotic Toolkit

- Lightweight modular platform, entirely implemented as PC software
- Object-oriented homogeneous design allows code reuse and easier extension for new hardware and new algorithms
- Addresses the issues of concurrency and real-time
- Data logging, control tuning and plotting from the QMotor GUI
- GUI components (Teachpendant, control panels)



Code Reuse

- 63% of the system is independent of the manipulator type, i.e., it can be reused for new manipulators
- Common code is well tested
- Implementation of new manipulators is very quick

QMotor RTK – Future Research

Disadvantages of the QMotor Robotic Toolkit

- Does not work in Cartesian space
- No 3D robot simulator
- Startup/Shutdown inconvenient with many components

